



SCOPE OF ACCREDITATION

Welding

Precision Investment Castings Ltd

Davenport Lane
Altrincham Cheshire, WA14 5DS
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing (to be used on audits before 30 April 2017)

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement E – Foundry in-process completion / repair welding of castings (Additional Requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement H – Preheat / Interpass temperature control (Additional requirements)

Supplement I – Stress Relieve (Additional requirements)

AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding

U1 Honeywell

U13 Bombardier

U15 BAE Systems Military Air and Information

U3 Rolls Royce Plc

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on

audits on/after 4 September, 2016)

U1 Honeywell

U13 Bombardier

U15 BAE Systems Military Air and Information

U3 Rolls Royce Plc